

# **Owner's Manual**



## **EX150Li HIGH-PERFORMANCE BATTERY FAN**

## A READ MANUAL BEFORE STARTING FOR THE FIRST TIME!

Thank you for purchasing the RAMFAN<sup>®</sup> EX150Li high-performance ventilator manufactured in the USA by Euramco Group, Inc.

For more than 50 years Euramco Group has been on the cutting edge of industrial, fire, and marine ventilation products. Each of our blower/exhausters, PPV & LSV fans and accessories represent the finest technologies available. Every product is constructed to demanding and exact specifications for quality, performance, and reliability.

When human life depends on having a fan that can deliver clean, safe air, you have only one choice you can trust: RAMFAN.

Explore our website and online catalog at <u>www.ramfan.com</u> and discover how RAMFAN can make a difference in the field!

All product information in the publication is based on the most current information available at the time of printing. Euramco Group, Inc. reserves the right to make changes at anytime without notice.

RAMFAN products are warranted against manufacture defect. Failure to properly maintain product will invalidate warranty coverage. Please visit <u>www.euramco.com</u> for warranty details.

### **PRIOR TO FIRST USE**

- **1.** Operate on AC voltage, 85-264V, 50/60 Hz 1Φ, for charging and discharging.
- 2. The unit is suitable for use on Ground Fault protected circuits.
- **3.** Should the provided AC connector be unsuitable, replace with desired connector containing a grounding circuit. Check continuity from ground terminal to motor shell.
- **4.** Place batteries into holders and connect to IP66 connectors, Fully charge prior to first use.
- **5.** This fan is for emergency service use. Charge fully between runs. Create a charging protocol.
- 6. To charge, turn the speed control fully to the left (OFF) and then connect to AC outlet. Indicator lights will illuminate, and then go off. When charging commences, indicator lights will show state of charge. Charging should complete in 3-4 hours, with the indicator lights turning green.
- **7.** For DC operation with AC disconnected, hold the wake button until indicator lights come on showing battery state. Advance speed control.
- 8. For AC operation, advance speed control.



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### **Unit Description**

- The EX150Li is a multi-purpose ventilator powered by battery(s) or 90-250V single phase, 50-60Hz AC power source. Its multipurpose frame can be configured for PPV, smoke ejector or ducted ventilator use in both normal, horizontal and hanging positions, all-terrain wheeled mobility or urban wheeled mobility.
- The motor is a variable-speed BLDC motor controlled by a microprocessor integrated with a power supply, dual battery chargers and an LED light driver.
- The EX150Li will run with one or two 52V 8Ah Lithium Ion Battery Packs. The batteries may be swapped during operation.
- AC voltage can be applied while running on batteries and the ventilator will auto-switch to AC power. Conversely, the AC power can be removed, and the unit will auto-switch to battery power, if enough charge remains to power the ventilator.
- The integrated battery chargers will charge one or two fully discharged battery packs in 6 hours or less.
- LED scene lights are integrated into the ventilator shroud and have a 3-intensity infinite switch knob: high, low and off. Turn to change. The LED knob selects the scene lights output level in a row. Clockwise Progression: Off ▶ Full ▶ Half ▶ Off.
- A Control Panel on the top of the unit controls all functions.

### Parts List \_\_\_\_\_

Qty	Description
1	Ventilator EX150Li with All-Terrain wheel kit assembled
2	Lithium-ion Battery Pack M1-52V 8Ah
1	Power Cord
1	Extendable Handles



### Warning Labels & Safety Precautions

This is the safety-alert symbol.



When you see this symbol on your ventilator or in this manual, be alert to the potential for personal injury or damage to your equipment. Be sure you understand all safety messages and always follow recommended precautions and safe operating practices. Important safety information is presented in this section and throughout the manual:

- Electrical shock hazard. Do not open the unit.
- DO NOT START with signs of visible damage.
- Ventilator is not intended for operation in explosive atmospheres.
- Wear ear protection when close by.
- Keep body parts and loose objects away from in take of ventilator.
- Do not move ventilator while in operation.
- Operate and repair by trained personnel only.
- Always use grounded plug and properly ground AC power receptacle.
- Heat sink becomes hot during charging to some extent. DO NOT touch. Do not place items over heat sink area.
- Use with approved, good condition extension cord with the ground connector:



Wire Gauge Requirements per ft (m)							
0-150 ft (0-50m)	AWG 14 (2.5 mm <sup>2</sup> )						
>150 ft (> 50m)	AWG 12 (4 mm <sup>2</sup> )						

### **Specifications**

Model	EX150Li 18"/46 cm						
Order#	EL6525						
Motor	1.9 Hp / 1.4 kw, B	LDC					
Runtime @ Max. Speed	DC: 45 minutes (fo DC: 30 minutes (tv AC: Unlimited	our battery packs) wo battery packs)					
Power AC	Universal Input: 85-264V 1Φ, 50/60 HZ						
Battery System	52V Lithium-ion, 832Wh, 16Ah						
IP Rating (Motor/Battery System/ Controller)	IP66 / IP66 / IP66						
Dimensions (h x w x d)	23" x 21" x 21" in / 58 x 53 x 53 mm						
Weight	with two batteries with one battery: without batteries:	:: 77 lbs / 35 kg 70 lbs / 32 kg 63 lbs / 29 kg					
Operating Temp Range	-4°F to 105°F	-20°C to 40°C					
Charge Temp Range	-32°F to 105°F	-0°C to 40°C					
Tilt	0° to + 34°						
Approvals							
AMCA Verified Airflow							
AC Power Supply	12,377 cfm (21,029 m³/hr)						
DC Power Supply	11.896 cfm (20.21	1 m³/hr)					



### Main Interface \_

**Control Panel:** 



Number	Symbol	Indicate Function
1	<b>U</b>	Wake Button / Emergency Stop Button Press and hold WAKE button to start.
2	C C	Maximum Speed (DC) Button Press MAX button for 2 seconds.
3	LIGHTS	LED Scene Lights knob On, off, on high or on low.
4	SPEED	Speed Control knob Controlled operation from 0 to full speed
5	BAT. FAULT	Battery Status LED Lights
6	<ul> <li>NO PWR</li> <li>AC PWR</li> <li>DC PWR</li> <li>DC PWR</li> <li>₩ MAX</li> <li>FAULT</li> <li>★ STORAGE MODE</li> </ul>	Ventilator Status LED Lights See table below for details.

Color	Status	Description						
Off	NO PWR O	Power is off						
Green (Solid)	AC PWR	Ventilator is connected on AC Power Supply						
White (Solid)	DC PWR	Ventilator is running on DC Power Supply						
White (Flashing)	MAX	Ventilator is running on Maximum speed - DC Power Supply						
Red (Flashing)	FAULT	Fault on the ventilator						
Yellow (Flashing)	STORAGE MODE 👶	Storage/Transport Mode						

### **Plug Types**

The EX150Li is suitable for worldwide applications. A voltage converter is not needed. The unit includes a simple removable cord that allows the unit to operate up to 250 VAC:

Mainly used in	Туре	Order #
North and Central America, Japan	В	EL-CUS-4762
France, Belgium, Germany, Austria, the Netherlands (and most European countries)	E/F	EL-CEU-4762
United Kingdom, Ireland, Malta, Malaysia and Singapore, Hong Kong, Nigeria	G	EL-83070-4762
Australia, New Zealand, Papua New Guinea and Argentina	1	EL-84040-4762
China, P.R.C.	1	EL-84640-4762

If it becomes necessary to use a power cord with another plug standard, order the power cord that matches the electrical requirements of the country or area. The physical adapter for the outlet is interchangeable for use in different countries and allows you to swap the cable yourself into the socket.

This page shows a selection of electric plugs we can currently offer for the EX150Li. If you need a special solution, just inform your local Euramco representative about the specific.













type F





type G





### Adjusting Angle \_\_\_\_\_

Perform this procedure to adjust the position of the ventilator. Use your hand to unscrew the tilt adjustment knob, and then lock it in place from above, and held in the inclined position by tightening the knob. For negative tilt, use the negative tilt bracket. This provides tilt up/down adjustment, from 0 to + 34 degrees.



For confined space rescue operations, you can place the ventilator directly on top of a manhole. Tilt range from -90 to +90 degrees. Note that those positions can direct airflow downward or upward





### Operational Modes \_\_\_\_\_

### AC Operation

- Input Voltage. 90-250VAC, 50/60Hz
- The ventilator is capable of operating seamlessly in countries that supply electricity at either 120V AC/60 Hz or 240V AC/50 Hz without manual adjustments by the user.
- Operation out of these limits can damage electrical components and will void the warranty.
- **1.** Connect the fan to an AC power source.

**2.** Status LED Light will automatically turn green, displaying the status "Ventilator is connected on AC Power Supply".

3. Start the ventilator by using the Speed Control knob to the desired speed. Note: You can keep the batteries on their location without charging the battery. Battery Indicator Lights will turn off because there is no battery charging when ventilator is running on AC.

**4.** When the fan is powered off, Status LED Light will automatically turn off after 1 hour and the battery Indicator Lights will redisplay battery charge level of each battery pack detected. The ventilator will begin charging the battery packs after 60 minutes of idle time.

### DC Operation

## Connection of Battery Pack \_\_\_\_\_

• Plug the ventilator connector cable (blue) into the battery connector:





- Set the installation index on the battery with the cable, lining up with the cable connector.
- Press the connector lock and rotate the blue piece clockwise (a quarter turn to the right) in the most careful way possible.
- Align the edge of the battery pack with holder under the red line where it says, "Align battery EX150Li" and firmly slide the battery in the direction of the arrow as shown in the illustration until a loud click is heard.



• Gently pull up the yellow handle to remove the battery from the holder.

### **Battery Operation Procedures**

Please full charge battery before first use

#### Using One Battery

- The EX150Li allows the option of using one or two battery packs.
- When using one battery, simply plug the battery into either one of the two battery connectors (left or right).
- Be sure to secure the unused battery connector by placing electrical tape over the contacts.
- When running fan on single battery, operating power is limited to reduce maximum discharge current--extending useful life of battery.

#### Using Two Batteries

- The EX150Li offers a true redundant dual battery system.
- When using two batteries of identical charge level, batteries are connected in parallel to increase significantly the total runtime and airflow performance.
- When using two battery packs, each pack functions independently and is isolated from the other so that if one pack should fail (open circuit, short-circuit, or become discharged) the other battery will provide power to operate the system.
- When using dual batteries, it's important that both batteries be of the same charge level and ideally of the same age and condition.
- It's normal for one battery to discharge slightly more than the other. This is the nature of a truly redundant isolated battery system.
- The battery that has the higher voltage will discharge at a faster rate (until its voltage equals the other battery).
- We recommend that use both batteries on the Same State of Charge (or at least as close as possible). If this is not possible, the controller will eventually bring batteries to a balanced charge level.
- To keep battery packs healthy for long-term use, a simple implementation of cellbalancing, internal to the battery pack, includes a FET placed in parallel with each cell and controlled by a comparator for simple voltage based algorithms that turn-on the bypass FETs during the onset of voltage differences, controlled by a microcontroller for more complex and effective algorithms that can work continuously regardless of variations of voltage differences.

### **Battery Operation Procedures**

• When AC is disconnected and Speed Control is off (speed = 0), the controller and battery(s) will enter a sleep mode to conserve the battery power after 60 minutes of no activity.

• To wake the ventilator, push and hold WAKE | STOP Button On Control Panel. Battery Status LED Light will show white solid for the status. The unit will return to sleep mode if not used within 10 minutes.

• The ventilator starts at the lower speed = 0. Speed will vary by 11 levels - from 11 (highest) to 0 (off). Turn clockwise to increase speed. At level 11 (the highest), if keep turning the control knob clockwise, the speed will not change, it will stay at highest speed all the time. To slow down, turn counterclockwise.

• If you want to increase the speed, push and hold the MAX Button Ventilator Status LED Light will flash white for the status. Remember that this will only work when 2 batteries are connected to the ventilator and when it is operating exclusively on DC current source (battery).

• To STOP the ventilator, push and hold WAKE|STOP Button On Control Panel. Battery Status LED Light will be unlit.

• Battery(s) may be swapped for charged batteries at any time.

• Reduce run speed to minimum required to increase runtime.

### **Charging Procedure**

Make sure the battery pack is connect correctly into the ventilator, as described above in **"Connection of Battery Pack"**.

- The next step is to leave the ventilator off. During charging, the battery indicator lights will flash. The battery charge level can be recognized by the number of lights that are constantly lit.
- If both batteries and AC are connected, the batteries will begin charging after 60 minutes of idle time. If only one single battery is connect, the battery will begin charging after 120 minutes of idle time.
- Indicator lights will show charge state during charging. Charging should complete in about 5 hours, with the Battery Status Indicator lights turning green and all the five Fuel Gauge lights (if battery is equipped with gauge) on the battery turning red. Should the Speed Control be turned counterclockwise on during the charge, charging will stop, and the ventilator will start. Charging will begin again after 15 min of idle time.
- After charging is complete, the chargers will maintain the battery(s) by keeping the ventilator connected to AC.
- While charging, the battery status LED lights will strobe, as well as the battery charge (if equipped) indicator status lights located on the battery itself. The batteries will be disconnected at the end of their charge automatically. At the end of charging, the current power is displayed for 5 minutes and then lights will be turned off.

• If all the Fuel Gauge lights are flashing, this indicates an error condition.



### **Run Time**

Run time refers to how long the ventilator on battery power will last under a given load. We will assume both batteries have full charge beforehand and also 100% efficiency (Read "Factors that affect Battery Life" section):

	2 Batteries	Speed Level Knob
At maximum speed	45 minutes	11
At maximum speed and Max button activated	30 minutes	Max button activated

Battery Fuel Gauge

### **The Fuel Gauge**

#### For batteries equipped with a battery fuel gauge:

The Battery Fuel Gauge provides battery status information using five red LEDs.

Press the Fuel Gauge button to display the lights. The fuel gauge lights will remain lit for approximately five seconds.

The numbers represent each LED and the grid is how they're laid out:



Fuel Gauge Lights	Diagnosis	Solution			
LEDs 1-5: Red Solid	Remaining Run Time	Continue Working			
LED 1: Red Flashing LEDs 2-5: Off	Less than 13% run time left	Charge Pack			
LEDs 1-5: Red Flashing	Battery Temperature too high	Allow Battery to Cool			



### **Battery Status Indicator Lights**

On the control panel there are 2 sets of lights: on the top side of the battery lights indicate the charge level in the battery attached to the left side of the ventilator, on the bottom side of the battery lights indicate the charge level in the battery attached to the right side of the ventilator.



If the battery is charging, the green indicator lights will horizontally scroll from left-to- right, turning solid green when the battery is fully charged.

If the ventilator is running on battery power, the estimated remaining battery time is shown.

If all the lights flash red, this indicates that the battery has failed and the battery must be replaced.

### **Battery Pack Protection**

- To protect itself from damage and extend its life, the battery pack's intelligent circuit monitors current draw and temperature. In extreme situations, the battery pack will turn OFF the ventilator if the current draw becomes too high. All the fuel gauge lights will flash.
- Under extreme circumstances, the internal temperature of the battery could become too high. If this happens, the fuel gauge lights will flash in an alternating pattern and the tool will not run.
- While a battery undergoes a charge cycle, its temperature rises. To prevent grid corrosion and eventual battery failure, allow the battery to cool down in between charging and discharging.

### **Storage/Transport Modes**

Lithium-ion cell manufacturers recommend that battery cells be stored at 30% state of charge (SoC) for best long-term health and stability. Further, IATA (International Air Transport Association) Dangerous Goods Regulations (DGR) state that all lithium-ion batteries must not exceed 30% SoC at time of shipment.

RAMFAN battery-powered fans built with Intellisense™ E3 controllers are equipped with integrated "Storage/Transport Mode" to make it easy to comply with storage recommendations and transport regulations by automatically discharging installed battery pack(s) to 30% SoC.



### How to activate "Storage/Transport Mode" \_\_\_\_\_

- 1. AC power must be disconnected for Storage/Transport Mode to be activated.
- 2. Press and hold both the WAKE STOP and the MAX buttons, together for 8 seconds, until the status LED light changes to vellow flashing.
- 3. Once activated, fan will automatically turn at low RPM until battery pack reaches 30% SoC. Once 30% SoC reached, fan will turn off.

Storage/Transport Mode can be interrupted by turning Speed Control at any time during the operation.

Storage/Transport Mode can be engaged with either one (1) or two (2) battery packs installed on the fan.

### **AC Power Cord**

This battery fan was designed to replace corded AC fans, optimizing cordless operations. The AC power cord is designed to be removable for the convenience of those users who choose to operate cordless.

The AC power connector is a "Push-Pull" locking system where the outer (blue) slide must be pulled back, in line with the cable, to securely engage connector.

- When AC power is needed, push (blue) connector onto (black) inlet on fan controller. Check that it is securely engaged.
- When disconnecting the AC power cord from fan, pull back on (blue) slide to disengage and gently remove. Store in marked frame position when not in use.





Pull the plug out itself, never by the cord or by wiggling it out of the outlet.

### Operating Limitations \_\_\_\_\_

RAMFAN lithium-ion battery packs are designed to operate in a wide range of temperatures. Due to the chemistry of lithium ion battery cells, different operational limits apply to discharge and charge functionality.

• Temperature range (discharge): -20°C to +45°C (-4°F to +113°F)

• Temperature range (charge): 0°C to +40°C (32°F to 104°F)

A "cold soaked" battery may not power a fan or be able to take a charge. If this occurs, warm up cold battery at room temperature  $20^{\circ}C$  (68°F) and try again.

### Lithium-Ion Battery Maintenance Guidelines

Battery packs do require routine maintenance and care to maximize their useful life and maintain warranty coverage. Read and follow the guidelines in this manual to safely use your lithium-ion battery packs and achieve battery life span.

### Overview \_\_\_\_\_

According to leading cell manufacturers (LG, Samsung, Panasonic), the estimated life of a lithium-ion battery is 500 charge cycles. When stating approximate useful life of a battery in units of "charge cycles," cell manufacturers define this as the point where the battery capacity (Ah) is reduced to 80% of original. This means battery is not "dead" after 500 charge cycles, but runtime is significantly reduced, and replacement should be considered.

Partial discharge of lithium-ion batteries is fine. There is no "memory effect" and the battery does not need periodic full discharge cycles to prolong life.

### Storage \_

When storing, remove battery packs from fan and store in a dry and cool location. Avoid extreme temperatures.

- Recommended Storage Temperature: 5°C to 20°C (41°F to 68°F)
- Maximum relative humidity during storage: 90% RH

*NOTE*: all batteries self-discharge during storage. Higher temperature (>20°C or 68°F) reduce the battery storage life.

Lithium-ion batteries should be stored in a charged state, ideally around 30% state of charge (SoC). See "Storage/Transport Mode" section of this manual for easy discharging steps to follow before storing battery packs.

Long-term (>6 months) storage of battery packs is not recommended. When a battery pack has been unused for 6 months, check the charge status and either charge or dispose of the battery as appropriate.

### Recommendations \_\_\_\_\_

- Battery packs will last significantly longer when run in pairs (two battery packs per fan) as there is 50% less discharge current per pack.
- As with any equipment, batteries will wear out faster with heavy use. Depth of Discharge (DoD) determines the cycle count of the battery. The smaller the discharge (low DoD), the less stress is enacted on the chemistry of the battery and the longer the battery will ultimately last. Ideally, operators should avoid full discharges and charge the battery after every use.

### Maintenance and Disposal -

- DO NOT disassemble the ventilator for maintenance reasons.
- Do not loosen screws on control box without contacting Euramco customer service. They are torqued to a setting to achieve water tightness.
- Completely unravel power cord and place unit on a flat, stable surface. Clean ventilator periodically to remove accumulated dust or particles from ventilator guards, impeller blade and heat sink in rear of controller (ribbed). Use only biodegradable detergents. If power washing, avoid controller housing especially gaskets and control panel.
- Contact factory for replacement parts and installation instructions. To order spare parts call Euramco Group +1.619.670.9590 or theteam@euramco.com
- Always dispose of your battery pack according to federal, state and local regulations.
- Even discharged batteries contain some energy. Before disposing of, use electrical tape to cover the terminals to prevent the battery pack from short circuit.
- Properly dispose of battery packs when necessary. Contact your local hazardous materials e-waste collection department for details or proper disposal of rechargeable batteries.

### Maintenance Schedule -

Battery packs should be inspected regularly for mechanical damage.

- Dropping, or any other heavy impact, may compromise water ingress protection. Quickly inspect for obvious damage after every use. If damage is noted, contact Authorized Service Center for inspection, testing, and maintenance.
- Damage to gasket may compromise water ingress protection, increasing risk of pack failure.
- Do not store in same compartment with combustible or highly flammable material as gasoline and diesel oil.
- Liquid damage is not covered under warranty.

REGULAR SERVICE I	PERIOD	Each use	Every 3	Every 6	Every year
Perform at every indi hour interval, whiche	cated month or operating ever comes first.		monuis	monuis	
ITEM					
Fan Inlet/Outlet	Visual Check	•			
Gaurds	Clean			• (1)	
Impeller	Visual Check	•			
	Clean				• (1)
Control Box	Visual Check		• (2)		
Gaskets	Replace if necessary				• (3)
Electrical Cables	Check				•
Rubber Feet	Check				•
Battery Packs:					
Gaskets	Visual Check		• (2)		
	Replace if necessary				• (3)
Electrical Connector/USB Connector	Visual Check		• (2)		
Internal Diagnostics Plug into USB if equipped					• (3)

(1) Clean more frequently when used in high-sediment areas.

(2) Check immediately if dropped, or damage may affect water ingress protection.

(3) These items should be serviced by your RAMFAN servicing dealer, unless you have the proper tools and are mechanically proficient. Refer to RAMFAN service manual for service procedures. Failure to follow this maintenance schedule could result in non-warrantable failures.

### Accessories

1. External Battery Charger Charge batteries on fire apparatus

Order # M16515DC Charge batteries at fire station Order # M16515

2. Swappable 52V Li-Ion Battery Pack

Spare Battery (recommend ordering 2) Order # M1-52V

- 3. Vehicle Mount Kit Custom mount that perfectly fits fan Order # EL610K
- 4. Integrated Rehabilitation Mister Order # EL8111
- HI-Expansion Foam Adapter
   Foam adapter converts EX50Li into a
   high expansion foam generator
   Order # HI-500

**6. Convert to Confined Space Rescue Fan** 18"/46cm duct (16.4'/5m length)

Order # FDT-185MSR 18"/46cm duct (32.8' / 10m length) Order # FDT-181MSR

7. Shoulder Strap Order # EL6013

8. Rubber Feet Rubber foot (Set of 4) + Screws for EX50Li frames

9. Mister Adapters Double Female NH 1" Adapters Order# WF20-0252 1" BSP TO STORZ Order# GX-8020



(4)









FlowPath<sup>™</sup> Control

### **AMCA**



Euramco Safety Inc. certifies that the Portable PPV Blower shown below is licensed to bear the AMCA Seal. The ratings shown are based on tests and procedures in accordance with AMCA Publication 211 and comply with the AMCA Certified Ratings Program.

#### Why We Use AMCA

AMCA, The Air Movement and Control Association International, has been in existence for nearly 80 years and is the world's only recognized authority for the development of standards and measurement of air movement.

Our commitment to AMCA Certification is your verifiable assurance that every RAMFAN PPV Turbo Blower will perform exactly as specified.

#### SPECIFICATIONS AND PERFORMANCE RATINGS

MODEL	S	IZE	HP	DIMENSION (	HxWxD)	MOTOR MFG/MODEL Nº	WEI	GHT	RPM	SETB	iack	ANGLE	AIRFL FULL	OW @ SPEED	POWER SUPPLY
	in	cm		in	cm		lbs	kg		ft	m	tilt	cfm	m³/hr	
EX150Li	18	46	1.8	23x21x19	58x53x48	Euramco EM-E1020	58	26	3550	16	4.9	11°	11,896	20,211	AC
EX150Li	18	46	1.8	23x21x19	58x53x48	Euramco EM-E1020	58	26	3600	16	4.9	11°	12,377	21,029	DC

#### Performance certified is for installation type A - Free inlet, Free oulet.

#### Performance ratings do not include the effects of appurtenances (accessories).

RAMFAN's fire fighting PPV Series outperforms larger blowers in their class with their precision balanced TurboForce Impellers that maximize airflow. These PPV blowers have proven to be effective in controlling airborne contaminates, replacing interior air, removing heat and supplementing fixed ventilation systems. By pressurizing properly and controlling the resultant flow path, these changes occur very rapidly. This is accomplished by using these specialized blowers with the power and velocity to pressurize the interior of a structure or building.

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2746 Via Orange Way | Spring Valley, CA 91978 USA | (800) 472-6372 | (619) 670-9590

WWW.EURAMCO.COM

**PROUDLY MADE IN CALIFORNIA** 





USA 2746 Via Orange Way Spring Valley, CA 91978 USA Toll Free: (800) 472-6326 Phone: +1 (619) 670-7359 Fax: +1 (619) 670-7345 theteam@euramcosafety.com

LUXEMBOURG 1 Rue Edmond Reuter, 5326 Contern, Luxembourg Phone: +352-621377200 Fax: +352-26008056 theteam@euramcosafety.com MIDDLE EAST - UAE Jebel Ali FTZ, Dubai Phone: +1 (619) 670-9590 x114 Fax: +1 (619) 670-7345 theteam@euramcosafety.com

CHINA No. 128, HeZhou Road, JjaoChuan Street, ZhenHai District, Ningbo, China 315207 Phone: +86-57487979390 Fax: +86-57487979391 theteam@euramcosafety.com SM-EX150LI REV F1 110121

SINGAPORE 1 Fullerton Road #02-01 One Fullerton Singapore 049213 Tel : +65-9773 33 35