

Technical Bulletin TB 7

Background: ESI has introduced an upgrade to the EL6015 Wheel Kit Hardware to increase resistance to corrosion and to improve attachment of wheel kit to the EX50Li Fan.

This technical bulletin applies to RAMFAN Fan model EX50Li and Wheel Kit EL6015.

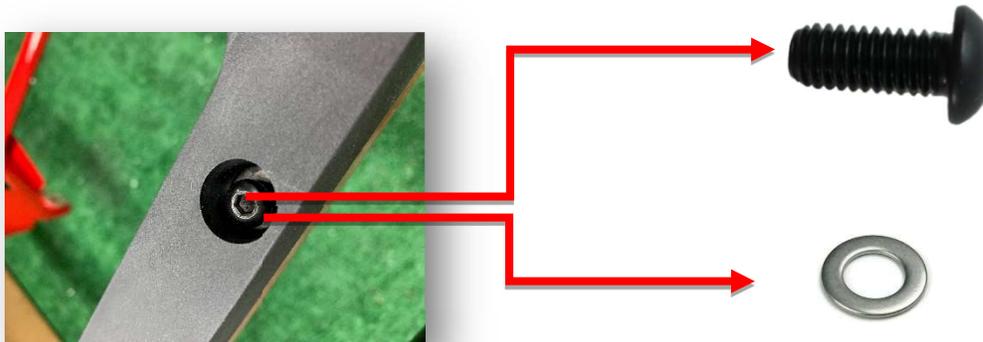
Replacement Parts:

OLD	NEW
 <p>1/4 in. -20 x 5/8 in. Button Head Socket Cap Screw Steel Black Oxide Finish (5)</p>	 <p>1/4 in. -20 x 1 in. Button Head Socket Cap Screw Stainless Steel Black Oxide Finish (5)</p>
 <p>1/4 in. Washer Plated Steel (5)</p>	 <p>1/4 in. Washer Stainless Steel Black Oxide Finish (5)</p>
 <p>Allen Wrench 5/32" Short Arm (1)</p>	 <p>Allen Wrench 5/32" Short Arm (1)</p>

Mandatory Upgrade for Wheel Kits already installed onto EX50Li Fans:

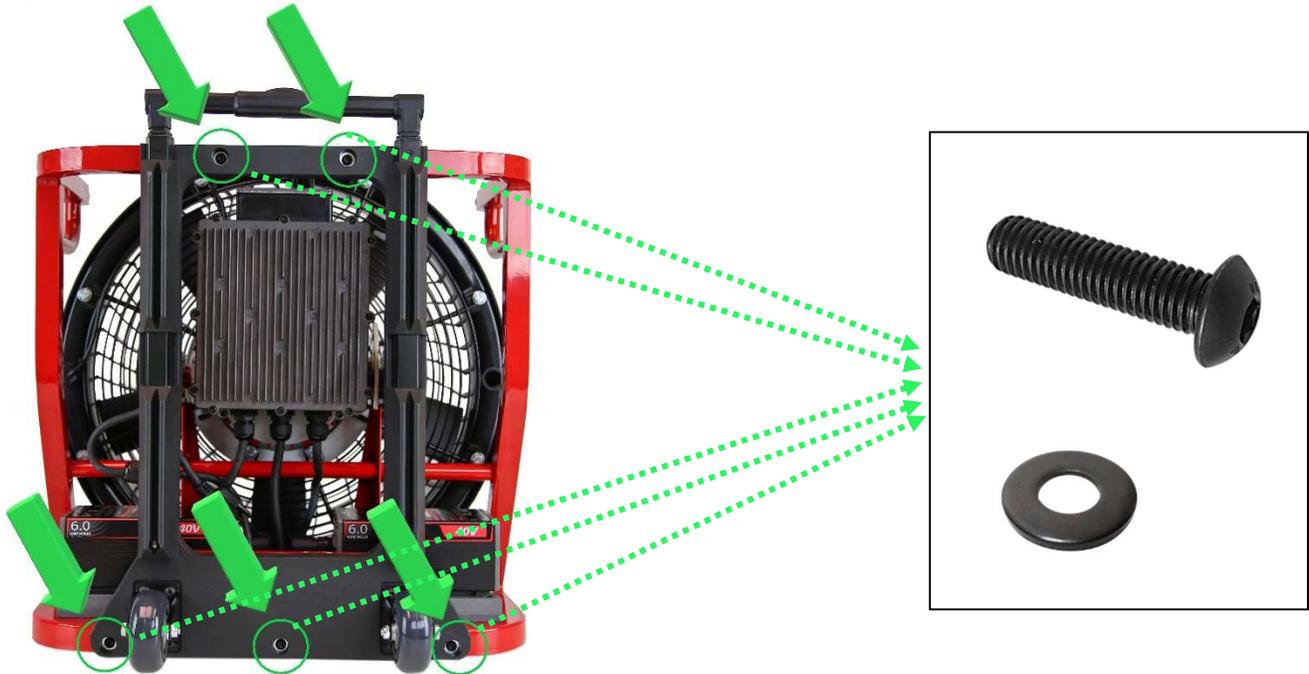
Step 1:

Remove 5 screws and washers at the location, as shown below:



Step 2:

Install new washers and new screws loosely. After all washers and screws are placed, tight them securely. Do not overtighten or force the screws as they could break, strip or cause damage to the parts where they are being used.



Step 3:

Verify the screws are completely tightened. For further information, please contact your local Euramco Group Representative at theteam@euramco.com, or go to RAMFAN.com



Mandatory Upgrade for Wheel Kits to be installed onto EX50Li Fans:

Step 1:

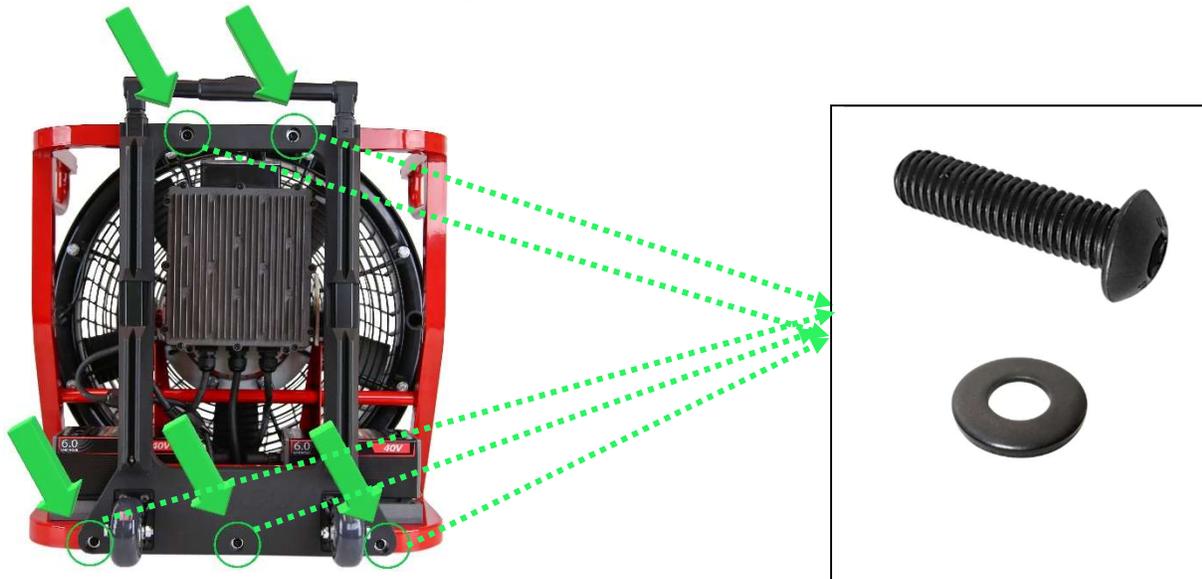
Before install the wheel kit, locate the (4) rubber feet on the back of the unit (frame of the fan EX50Li). Remove 8 screws and 4 rubber feet at the location, as shown below:



After removing 4 rubber feet and 8 screws, set them aside. You can save them for spare parts if you like.

Step 2:

To install the wheel kit, place the wheel kit on the back of the of the unit and locate the (5) mounting holes. Install 5 screws and washers at the location, as shown below. Install new washers and new screws loosely. After all washers and screws are placed, tight them securely. Do not overtighten or force the screws as they could break, strip or cause damage to the parts where they are being used.



Step 3:

Verify the screws are completely tightened. For further information, please contact your local Euramco Group Representative at theteam@euramco.com, or go to RAMFAN.com

